

ARDEL OEM LIMITED - CRIMP CHART

TWO PIECE FITTINGS

Crimping Diameter	Int Skive	Ext Skive
- 0.2mm	+ - 0.5mm	+ - 0.5mm



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TWO PIECE FITTINGS

Description	Part Number	Series	Swage Diameter (mm)	Crimp Style	External Skive Length (mm)	Construction
250 Bar	R1AT-03	SN03T-03	14.9	F	Not Applicable	1 Wire Braid
415 Bar	R2AT-03	SN03T-03	15.9	F	Not Applicable	2 Wire Braid
210 Bar	3130-03S	S00TK-03	12.0	F	Not Applicable	Synthetic

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Description	Part Number	Series	Swage Diameter (mm)	Crimp Style	External Skive Length (mm)	Construction
290 Bar	1SC-04	SCX0T-04	15.3	F	Not Applicable	1 Wire Braid
225 Bar	R1AT-04	SCX0T-04	16.0	F	Not Applicable	1 Wire Braid
225 Bar	R1AT-04	SN03T-04	17.7	F	Not Applicable	1 Wire Braid
400 Bar - SC216 Blue	2SC-04	SCX0T-04	15.9	F	Not Applicable	2 Wire Braid
400 Bar - SC216 Blue	2SC-04	SN03T-04	17.9	F	Not Applicable	2 Wire Braid
400 Bar - AC216 Green	2SC-04	SCX0T-04	16.0	F	Not Applicable	2 Wire Braid
400 Bar - AC216 Green	2SC-04	SN03T-04	18.0	F	Not Applicable	2 Wire Braid
450 Bar	2SC-04HP	SCX0T-04	16.2	F	Not Applicable	2 Wire Braid
450 Bar	2SC-04HP	SN03T-04	18.0	F	Not Applicable	2 Wire Braid
400 Bar	R2AT-04	SN03T-04	18.8	F	Not Applicable	2 Wire Braid
400 Bar	R2AT-04	SO420-04	17.3	F	EXT 24.0 mm	2 Wire Braid
400 Bar	R2AT-04HT	SO420-04	17.5	F	EXT 24.0 mm	2 Wire Braid
250 Bar	JW250-04	SCX0T-04	15.7	F	Not Applicable	2 Wire Braid
400 Bar	JW400-04	SN03T-04	18.0	F	Not Applicable	2 Wire Braid
700 Bar	JH-04	SN03T-04	18.0	F	Not Applicable	2 Wire Braid
450 Bar	4SP-04	SO420-04	18.3	F	EXT 24.0 mm	4 Spiral
420 Bar	R2K-04	SN03T-04	18.6	F	Not Applicable	2 Wire Braid
200 Bar	3130-04S	S00TK-04	13.4	F	Not Applicable	Synthetic

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Description	Part Number	Series	Swage Diameter (mm)	Crimp Style	External Skive Length (mm)	Construction
250 Bar	1SC-05	SCX0T-05	17.2	F	Not Applicable	1 Wire Braid
215 Bar	R1AT-05	SCX0T-05	18.0	F	Not Applicable	1 Wire Braid
215 Bar	R1AT-05	SN03T-05	18.9	F	Not Applicable	1 Wire Braid
350 Bar - SC216 Blue	2SC-05	SCX0T-05	17.5	F	Not Applicable	2 Wire Braid
350 Bar - SC216 Blue	2SC-05	SN03T-05	18.4	F	Not Applicable	2 Wire Braid
350 Bar - AC216 Green	2SC-05	SCX0T-05	18.0	F	Not Applicable	2 Wire Braid
350 Bar - AC216 Green	2SC-05	SN03T-05	18.9	F	Not Applicable	2 Wire Braid
420 Bar	2SC-05HP	SCX0T-05	18.0	F	Not Applicable	2 Wire Braid
420 Bar	2SC-05HP	SN03T-05	18.8	F	Not Applicable	2 Wire Braid
350 Bar	R2AT-05	SN03T-05	19.7	F	Not Applicable	2 Wire Braid
350 Bar	R2AT-05	S0420-05	20.7	F	EXT 23.0 mm	2 Wire Braid
380 Bar	R2K-05	SN03T-05	19.3	F	Not Applicable	2 Wire Braid
190 Bar	3130-05S	S00TK-05	17.0	F	Not Applicable	Synthetic

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Description	Part Number	Series	Swage Diameter (mm)	Crimp Style	External Skive Length (mm)	Construction
230 Bar	1SC-06	SCX0T-06	18.6	F	Not Applicable	1 Wire Braid
180 Bar	R1AT-06	SCX0T-06	19.3	F	Not Applicable	1 Wire Braid
180 Bar	R1AT-06	SN03T-06	20.6	F	Not Applicable	1 Wire Braid
350 Bar - SC216 Blue	2SC-06	SCX0T-06	20.0	F	Not Applicable	2 Wire Braid
350 Bar - SC216 Blue	2SC-06	SN03T-06	20.5	F	Not Applicable	2 Wire Braid
350 Bar - AC216 Green	2SC-06	SCX0T-06	20.0	F	Not Applicable	2 Wire Braid
350 Bar - AC216 Green	2SC-06	SN03T-06	20.5	F	Not Applicable	2 Wire Braid
385 Bar	2SC-06HP	SCX0T-06	19.2	F	Not Applicable	2 Wire Braid
385 Bar	2SC-06HP	SN03T-06	20.4	F	Not Applicable	2 Wire Braid
330 Bar	R2AT-06	SN03T-06	21.2	F	Not Applicable	2 Wire Braid
330 Bar	R2AT-06	SO420-06	22.5	F	EXT 25.0 mm	2 Wire Braid
330 Bar	R2AT-06HT	SO420-06	22.5	F	EXT 25.0 mm	2 Wire Braid
250 Bar	JW250-06	SCX0T-06	18.7	F	Not Applicable	1 Wire Braid
400 Bar	JW400-06	SN03T-06	20.6	F	Not Applicable	2 Wire Braid
700 Bar	JH-06	SN03T-06	20.4	F	Not Applicable	2 Wire Braid
500 Bar	3T-06	S312T-06	23.6	F	Not Applicable	3 Wire Braid
500 Bar	3T-06	S0420-06	22.6	F	EXT 25.0 mm	3 Wire Braid
450 Bar	4SP-06	S312T-06	23.9	F	Not Applicable	4 Spiral
450 Bar	4SP-06	S0420-06	22.9	F	EXT 25.0 mm	4 Spiral
450 Bar	IT4ST+-06	S312T-06	23.5	F	Not Applicable	4 Spiral
450 Bar	IT4ST+-06	S0420-06	22.8	F	EXT 25.0 mm	4 Spiral
350 Bar	R2K-06	SN03T-06	20.6	F	Not Applicable	4 Spiral
175 Bar	3130-06S	S00TK-06	18.6	F	Not Applicable	Synthetic

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- 0.2mm	+ - 0.5mm	+ - 0.5mm

TWO PIECE FITTINGS

Description	Part Number	Series	Swage Diameter (mm)	Crimp Style	External Skive Length (mm)	Construction
210 Bar	1SC-08	SCX0T-08	22.6	F	Not Applicable	1 Wire Braid
160 Bar	R1AT-08	SCX0T-08	23.3	F	Not Applicable	1 Wire Braid
160 Bar	R1AT-08	SN03T-08	23.4	F	Not Applicable	1 Wire Braid
280 Bar - SC216 Blue	2SC-08	SCX0T-08	23.1	F	Not Applicable	2 Wire Braid
280 Bar - SC216 Blue	2SC-08	SN03T-08	23.2	F	Not Applicable	2 Wire Braid
280 Bar - AC216 Green	2SC-08	SCX0T-08	23.9	F	Not Applicable	2 Wire Braid
280 Bar - AC216 Green	2SC-08	SN03T-08	23.7	F	Not Applicable	2 Wire Braid
350 Bar	2SC-08HP	SCX0T-08	23.5	F	Not Applicable	2 Wire Braid
350 Bar	2SC-08HP	SN03T-08	23.4	F	Not Applicable	2 Wire Braid
275 Bar	R2AT-08	SN03T-08	24.2	F	Not Applicable	2 Wire Braid
275 Bar	R2AT-08	SO420-08	25.8	F	EXT 27.0 mm	2 Wire Braid
275 Bar	R2AT-08HT	SO420-08	25.8	F	EXT 27.0 mm	2 Wire Braid
250 Bar	JW250-08	SCX0T-08	22.6	F	Not Applicable	2 Wire Braid
400 Bar	JW400-08	SN03T-08	23.7	F	Not Applicable	2 Wire Braid
470 Bar	3T-08	S312T-08	26.4	F	Not Applicable	3 Wire Braid
470 Bar	3T-08	S0420-08	26.3	F	EXT 27.0 mm	3 Wire Braid
420 Bar	4SP-08	S312T-08	26.9	F	Not Applicable	4 Spiral
420 Bar	4SP-08	S0420-08	26.0	F	EXT 27.0 mm	4 Spiral
420 Bar	IT4ST+-08	S312T-08	26.4	F	Not Applicable	4 Spiral
420 Bar	IT4ST+-08	S0420-08	25.5	F	EXT 27.0 mm	4 Spiral
350 Bar	R2K-08	SN03T-08	24.0	F	Not Applicable	2 Wire Braid
420 Bar	B4ST+-08	S312T-08	26.4	F	Not Applicable	4 Spiral
420 Bar	B4ST+-08	S0420-08	25.5	F	EXT 27.0 mm	4 Spiral
140 Bar	3130-08S	S00TK-08	22.6	F	Not Applicable	Synthetic

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Description	Part Number	Series	Swage Diameter (mm)	Crimp Style	External Skive Length (mm)	Construction
130 Bar	R1AT-10	SCX0T-10	27.0	F	Not Applicable	1 Wire Braid
130 Bar	R1AT-10	SN03T-10	27.0	F	Not Applicable	1 Wire Braid
250 Bar - SC216 Blue	2SC-10	SCX0T-10	27.5	F	Not Applicable	2 Wire Braid
250 Bar - SC216 Blue	2SC-10	SN03T-10	27.4	F	Not Applicable	2 Wire Braid
250 Bar - AC216 Green	2SC-10	SCX0T-10	27.8	F	Not Applicable	2 Wire Braid
250 Bar - AC216 Green	2SC-10	SN03T-10	27.4	F	Not Applicable	2 Wire Braid
290 Bar	2SC-10HP	SCX0T-10	27.7	F	Not Applicable	2 Wire Braid
290 Bar	2SC-10HP	SN03T-10	27.4	F	Not Applicable	2 Wire Braid
250 Bar	R2AT-10	SN03T-10	28.3	F	Not Applicable	2 Wire Braid
250 Bar	R2AT-10	S0420-10	28.7	F	EXT 30.0 mm	2 Wire Braid
250 Bar	R2AT-10HT	S0420-10	Not on chart	F	EXT 30.0 mm	2 Wire Braid
350 Bar	4SP-10	S312T-10	30.4	F	Not Applicable	4 Spiral
350 Bar	4SP-10	S0420-10	29.5	F	EXT 30.0 mm	4 Spiral
350 Bar	IT4ST-10	S312T-10	30.0	F	Not Applicable	4 Spiral
350 Bar	IT4ST-10	S0420-10	29.4	F	EXT 30.0 mm	4 Spiral
420 Bar	IT4ST+-10	S312T-10	30.0	F	Not Applicable	4 Spiral
420 Bar	IT4ST+-10	S0420-10	29.4	F	EXT 30.0 mm	4 Spiral
250 Bar	R2K-10	SN03T-10	27.9	F	Not Applicable	2 Wire Braid
420 Bar	B4ST+ -10	S312T-10	30.0	F	Not Applicable	4 Spiral
420 Bar	B4ST+ -10	S0420-10	29.4	F	EXT 30.0 mm	4 Spiral
105 Bar	3130-10S	S00TK-10	26.7	F	Not Applicable	Synthetic

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Description	Part Number	Series	Swage Diameter (mm)	Crimp Style	External Skive Length (mm)	Construction
20 Bar	#DDH-19	S00TK-12	31.3	F	Not Applicable	Tex Braid
105 Bar	R1AT-12	SCX0T-12	30.1	F	Not Applicable	1 Wire Braid
105 Bar	R1AT-12	SN03T-12	30.6	F	Not Applicable	1 Wire Braid
250 Bar - SC216 Blue	2SC-12	SCX0T-12	30.6	F	Not Applicable	2 Wire Braid
250 Bar - SC216 Blue	2SC-12	SN03T-12	30.6	F	Not Applicable	2 Wire Braid
250 Bar - AC216 Green	2SC-12	SCX0T-12	30.9	F	Not Applicable	2 Wire Braid
250 Bar - AC216 Green	2SC-12	SN03T-12	30.9	F	Not Applicable	2 Wire Braid
280 Bar	2SC-12HP	SCX0T-12	30.4	F	Not Applicable	2 Wire Braid
280 Bar	2SC-12HP	SN03T-12	30.9	F	Not Applicable	2 Wire Braid
215 Bar	R2AT-12	SN03T-12	31.9	F	Not Applicable	2 Wire Braid
215 Bar	R2AT-12	S0420-12	33.6	F	EXT 32.0 mm	2 Wire Braid
215 Bar	R2AT-12HT	S0420-12	33.7	F	EXT 32.0 mm	2 Wire Braid
350 Bar	4SP-12	S312T-12	35.5	F	Not Applicable	4 Spiral
350 Bar	4SP-12	S0420-12	34.2	F	EXT 32.0 mm	4 Spiral
350 Bar	IT4ST-12	S312T-12	34.4	F	Not Applicable	4 Spiral
350 Bar	IT4ST-12	S0420-12	33.0	F	EXT 32.0 mm	4 Spiral
350 Bar	F5000	S312T-12	34.6	F	Not Applicable	4 Spiral
350 Bar	F5000	S0420-12	33.9	F	EXT 32.0 mm	4 Spiral
350 Bar	F5000	S004i-12	33.7	F	INT 15 mm/ EXT 52 mm	4 Spiral
420 Bar	4SH-12	S312T-12	34.7	F	Not Applicable	4 Spiral
420 Bar	4SH-12	S0420-12	34.0	F	EXT 32.0 mm	4 Spiral
420 Bar	4SH-12	S004i-12	33.5	F	INT 15 mm/ EXT 52 mm	4 Spiral
420 Bar	IT4ST+-12	S312T-12	35.0	F	Not Applicable	4 Spiral
420 Bar	IT4ST+-12	S0420-12	34.3	F	EXT 32.0 mm	4 Spiral
420 Bar	IT4ST+-12	S004i-12	33.7	F	INT 15 mm/ EXT 52 mm	4 Spiral
250 Bar	R2K-12	SN03T-12	31.5	F	Not Applicable	2 Wire Braid
350 Bar	B4ST-12	S312T-12	34.4	F	Not Applicable	4 Spiral
350 Bar	B4ST-12	S0420-12	33.0	F	EXT 32.0 mm	4 Spiral
420 Bar	B4ST+ -12	S312T-12	35.0	F	Not Applicable	4 Spiral
420 Bar	B4ST+ -12	S0420-12	34.3	F	EXT 32.0 mm	4 Spiral
420 Bar	B4ST+ -12	S004i-12	33.7	F	INT 15 mm/ EXT 52 mm	4 Spiral
90 Bar	3130-12S	S00TK-12	28.2	F	Not Applicable	Synthetic

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TWO PIECE FITTINGS

Description	Part Number	Series	Swage Diameter (mm)	Crimp Style	External Skive Length (mm)	Construction
20 Bar	100R6-16	S00TK-16	36.9	F	Not Applicable	Tex Braid
88 Bar	R1AT-16	SCX0T-16	38.4	F	Not Applicable	1 Wire Braid
88 Bar	R1AT-16	SN03T-16	38.7	F	Not Applicable	1 Wire Braid
165 Bar - SC216 Blue	2SC-16	SCX0T-16	38.2	F	Not Applicable	2 Wire Braid
165 Bar - SC216 Blue	2SC-16	SN03T-16	38.4	F	Not Applicable	2 Wire Braid
165 Bar - AC216 Green	2SC-16	SCX0T-16	38.2	F	Not Applicable	2 Wire Braid
165 Bar - AC216 Green	2SC-16	SN03T-16	38.4	F	Not Applicable	2 Wire Braid
230 Bar	2SC-16HP	SCX0T-16	38.4	F	Not Applicable	2 Wire Braid
230 Bar	2SC-16HP	SN03T-16	38.9	F	Not Applicable	2 Wire Braid
165 Bar	R2AT-16	SN03T-16	39.4	F	Not Applicable	2 Wire Braid
165 Bar	R2AT-16	S0420-16	41.3	F	EXT 43.0 mm	2 Wire Braid
165 Bar	R2AT-16HT	S0420-16	41.3	F	EXT 43.0 mm	2 Wire Braid
320 Bar	4SP-16	S312T-16	42.8	F	Not Applicable	4 Spiral
320 Bar	4SP-16	S0420-16	41.7	F	EXT 43.0 mm	4 Spiral
350 Bar	IT4ST-16	S312T-16	41.7	F	Not Applicable	4 Spiral
350 Bar	IT4ST-16	S0420-16	41.2	F	EXT 43.0 mm	4 Spiral
350 Bar	IT4ST-16	S004i-16	41.6	F	INT 17 mm/ EXT 63 mm	4 Spiral
350 Bar	F5000	S312T-16	42.4	F	Not Applicable	4 Spiral
350 Bar	F5000	S0420-16	41.1	F	EXT 43.0 mm	4 Spiral
350 Bar	F5000	S004i-16	41.3	F	INT 17 mm/ EXT 63 mm	4 Spiral
380 Bar	4SH-16	S312T-16	42.6	F	Not Applicable	4 Spiral
380 Bar	4SH-16	S0420-16	41.6	F	EXT 43.0 mm	4 Spiral
380 Bar	4SH-16	S004i-16	41.0	F	INT 17 mm/ EXT 63 mm	4 Spiral
420 Bar	IT4ST+-16	S312T-16	42.0	F	Not Applicable	4 Spiral
420 Bar	IT4ST+-16	S0420-16	41.2	F	EXT 43.0 mm	4 Spiral
420 Bar	IT4ST+-16	S004i-16	41.6	F	INT 17 mm/ EXT 63 mm	4 Spiral
420 Bar	R15-16	S312T-16	42.0	F	Not Applicable	4 Spiral
420 Bar	R15-16	S0420-16	40.9	F	EXT 43.0 mm	4 Spiral
420 Bar	R15-16	S004i-16	41.0	F	INT 17 mm/ EXT 63 mm	4 Spiral
210 Bar	R2K-16	SN03T-16	39.0	F	Not Applicable	2 Wire Braid
350 Bar	B4ST-16	S312T-16	41.7	F	Not Applicable	4 Spiral
350 Bar	B4ST-16	S0420-16	41.2	F	EXT 43.0 mm	4 Spiral
350 Bar	B4ST-16	S004i-16	41.6	F	INT 17 mm/ EXT 63 mm	4 Spiral
420 Bar	B4ST+ -16	S312T-16	42.0	F	Not Applicable	4 Spiral
420 Bar	B4ST+ -16	S0420-16	41.2	F	EXT 43.0 mm	4 Spiral
420 Bar	B4ST+ -16	S004i-16	41.6	F	INT 17 mm/ EXT 63 mm	4 Spiral

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63 Bar	R1AT-20	SN03T-20	48.0	F	Not Applicable	1 Wire Braid
175 Bar	2SC-20HP	SN03T-20	47.9	F	Not Applicable	2 Wire Braid
125 Bar	R2AT-20	SN03T-20	51.0	F	Not Applicable	2 Wire Braid
125 Bar	R2AT-20	S0420-20	49.4	F	EXT 43.5 mm	2 Wire Braid
125 Bar	R2AT-20HT	S0420-20	49.4	F	EXT 43.5 mm	2 Wire Braid
210 Bar	4SP-20	S312T-20	51.5	F	Not Applicable	4 Spiral
210 Bar	4SP-20	S0420-20	48.3	F	EXT 43.5 mm	4 Spiral
350 Bar	4SH-20	S312T-20	51.5	F	Not Applicable	4 Spiral
350 Bar	4SH-20	S0420-20	48.3	F	EXT 43.5 mm	4 Spiral
350 Bar	4SH-20	S004i-20	48.9	F	INT 21.5 mm/ EXT 74 mm	4 Spiral
350 Bar	IT4ST-20	S312T-20	51.9	F	Not Applicable	4 Spiral
350 Bar	IT4ST-20	S0420-20	48.4	F	EXT 43.5 mm	4 Spiral
350 Bar	IT4ST-20	S004i-20	50.0	F	INT 21.5 mm/ EXT 74 mm	4 Spiral
350 Bar	F5000	S0420-20	48.6	F	EXT 43.5 mm	4 Spiral
350 Bar	F5000	S004i-20	49.9	F	INT 21.5 mm/ EXT 74 mm	4 Spiral
420 Bar	IT4ST+-20	S0420-20	47.7	F	EXT 43.5 mm	4 Spiral
420 Bar	IT4ST+-20	S004i-20	49.7	F	INT 21.5 mm/ EXT 74 mm	4 Spiral
420 Bar	R15-20	S006i-20	53.6	F	INT 21.5 mm/ EXT 74 mm	6 Spiral
350 Bar	B4ST-20	S312T-20	51.9	F	Not Applicable	4 Spiral
350 Bar	B4ST-20	S0420-20	48.4	F	EXT 43.5 mm	4 Spiral
350 Bar	B4ST-20	S004i-20	50.0	F	INT 21.5 mm/ EXT 74 mm	4 Spiral
420 Bar	B4ST+ -20	S0420-20	47.7	F	EXT 43.5 mm	4 Spiral
420 Bar	B4ST+ -20	S004i-20	49.7	F	INT 21.5 mm/ EXT 74 mm	4 Spiral

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Description	Part Number	Series	Swage Diameter (mm)	Crimp Style	External Skive Length (mm)	Construction
50 Bar	R1AT-24	SN03T-24	57.0	F	Not Applicable	1 Wire Braid
90 Bar	R2AT-24	SN03T-24	59.9	F	Not Applicable	2 Wire Braid
90 Bar	R2AT-24HT	S0420-24	56.6	F	EXT 57.0 mm	2 Wire Braid
210 Bar	4SP-24	S312T-24	61.3	F	Not Applicable	4 Spiral
210 Bar	4SP-24	S0420-24	55.6	F	EXT 57.0 mm	4 Spiral
300 Bar	4SH-24	S312T-24	61.3	F	Not Applicable	4 Spiral
300 Bar	4SH-24	S0420-24	55.6	F	EXT 57.0 mm	4 Spiral
300 Bar	4SH-24	S004i-24	56.5	F	INT 20 mm/ EXT 81 mm	4 Spiral
300 Bar	IT4ST-24	S312T-24	60.2	F	Not Applicable	4 Spiral
300 Bar	IT4ST-24	S0420-24	55.6	F	EXT 57.0 mm	4 Spiral
300 Bar	IT4ST-24	S004i-24	56.2	F	INT 20 mm/ EXT 81 mm	4 Spiral
350 Bar	F5000-24	S0420-24	55.4	F	EXT 57.0 mm	4 Spiral
350 Bar	F5000-24	S004i-24	55.2	F	INT 20 mm/ EXT 81 mm	4 Spiral
420 Bar	IT6ST-24	S006i-24	60.3	F	INT 22 mm/ EXT 81 mm	6 Spiral
420 Bar	R15-24	S006i-24	60.5	F	INT 22 mm/ EXT 81 mm	6 Spiral
300 Bar	B4ST-24	S312T-24	60.2	F	Not Applicable	4 Spiral
300 Bar	B4ST-24	S0420-24	55.6	F	EXT 57.0 mm	4 Spiral
300 Bar	B4ST-24	S004i-24	56.2	F	INT 20 mm/ EXT 81 mm	4 Spiral

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40 Bar	R1AT-32	SN03T-32	69.5	F	Not Applicable	1 Wire Braid
80 Bar	R2AT-32	SN03T-32	72.2	F	Not Applicable	2 Wire Braid
80 Bar	R2AT-32	S0420-32	71.2	F	EXT 72.0 mm	2 Wire Braid
80 Bar	R2AT-32HT	S0420-32	71.2	F	EXT 72.0 mm	2 Wire Braid
210 Bar	4SP-32	S312T-32	74.7	F	Not Applicable	4 Spiral
210 Bar	4SP-32	S0420-32	71.0	F	EXT 72.0 mm	4 Spiral
250 Bar	4SH-32	S312T-32	74.7	F	Not Applicable	4 Spiral
250 Bar	4SH-32	S0420-32	71.0	F	EXT 72.0 mm	4 Spiral
250 Bar	4SH-32	S004i-32	72.7	F	INT 29 mm/ EXT 85 mm	4 Spiral
250 Bar	IT4ST-32	S312T-32	73.8	F	Not Applicable	4 Spiral
250 Bar	IT4ST-32	S0420-32	70.7	F	EXT 72.0 mm	4 Spiral
250 Bar	IT4ST-32	S004i-32	71.8	F	INT 29 mm/ EXT 85 mm	4 Spiral
420 Bar	IT6ST-32	S006i-32	77.9	F	INT 29 mm/ EXT 85 mm	6 Spiral
420 Bar	R15-32	S006i-32	78.0	F	INT 29 mm/ EXT 85 mm	6 Spiral
420 Bar	B6ST-32	S006i-32	77.9	F	INT 29 mm/ EXT 85 mm	6 Spiral

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TWO PIECE FITTINGS

Crimping Diameter	Int Skive	Ext Skive
- 0.2mm	+ - 0.5mm	+ - 0.5mm

TWO PIECE FITTINGS

Description	Part Number	Series	Swage Diameter (mm)	Crimp Style	External Skive Length (mm)	Construction
40 Bar	R1AT-40	SN03T-40	79.6	F	Not Applicable	1 Wire Braid
70 Bar	2SC-40	SN03T-40	78.8	F	Not Applicable	2 Wire Braid
69 Bar	R2AT-40	SN03T-40	81.8	F	Not Applicable	2 Wire Braid

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TWO PIECE FITTINGS

Crimping Diameter	Int Skive	Ext Skive
- 0.2mm	+ - 0.5mm	+ - 0.5mm

TWO PIECE FITTINGS

Description	Part Number	Series	Swage Diameter (mm)	Crimp Style	External Skive Length (mm)	Construction
35 Bar	R1AT-48	SN03T-48	93.8	F	Not Applicable	1 Wire Braid

Denotes Skive application

03 July 2023

Reviewed By: R Mundell

Signed: